CHEMICAL INJECTION PULSE PUMPS







Pulse Pumps

Harsh chemicals can damage the inner components of a high-pressure pump if run through the main pumping chamber. Pulse pumps from Cat Pumps are a cost-effective solution to bypass the primary pump, injecting these solutions down-stream and preventing premature wear on parts. This allows users to run standard high-pressure pumps instead of special, more costly stainless steel pumps with chemical-resistant seals.

The same proven quality and attention to detail that customers have come to expect from Cat Pumps is built into every pulse pump chemical injector. With pressures up to 207 bar (3,000 psi) and injection rates up to 12 gph, these pulse pumps can be used on a wide variety of new or existing systems. The installation process is so simple that pumps can be retrofitted quickly in the field.





Features

- Long lasting and simple to service
- Can be used with a wide range of high-pressure pumps, from small directdrive to large belt-driven pumps.
- Easy to retrofit in the field
- Accurate and easy to control injection rates
- Two pulse pumps can be used on one high-pressure pump to double chemical injection rate or use two separate chemicals
- Chemical pump can be turned on and off independently from main system

Typical Applications

- Sanitizing / Disinfecting
- Pressure Wash
- Truck Mount
- · Vehicle and Equipment Wash
- Surface Cleaning

Pulse Pump Specifications

6340 & 6341



6350 & 6351



SPECIFICATIONS	U.S. MEASURE	METRIC MEASURE
Pressure Range	100 – 2000 psi	6.9 – 138 bar
Maximum Injection Rate	10.5 gph	39.7 lph
RPM Range	1000 – 1800 rpm	1000 – 1800 rpm
Maximum Liquid Temp.	130°F	54°C
Inlet Port (1)	1/8" NPT(F)	1/8" NPT(F)
Discharge Port (1)	1/8" NPT(F)	1/8" NPT(F)
Adapter Port (1)	1/4" NPT(F)	1/4" NPT(F)
Weight	2.1 lbs.	0.95 kg
Dimensions	2.4 x 2 x 2.7"	61 x 51 x 68 mm

Note: Maximum inlet pressure for drive pump is 5 psi

SPECIFICATIONS	U.S. MEASURE	METRIC MEASURE
Pressure Range	500 – 3000 psi	35 – 207 bar
Maximum Injection Rate	12 gph	45.4 lph
RPM Range	300 – 1800 rpm	300 – 1800 rpm
Maximum Liquid Temp.	130°F	54°C
Inlet Port	1/4" Hose Barb	1⁄4" Hose Barb
Discharge Port	1/8" NPT(F)	1/8" NPT(F)
Weight	2.9 lbs.	1.32 kg
Dimensions	5" x 2"	127 x 51 mm

Note: Maximum inlet pressure for drive pump is 20 psi

MAXIMUM INJECTION RATE							
PUMP RPM	INJECTION RATE	PUMP RPM	INJECTION RATE				
1000	5.5 gph	1500	10.0 gph				
1100	7.0 gph	1600	10.5 gph				
1200	8.0 gph	1700	10.5 gph				
1300	9.0 gph	1800	10.5 gph				
1400	9.5 gph						

INTERNAL DIAPHRAGM MATERIAL				
6340 6341				
EPDM	FPM			

MAXIMUM INJECTION RATE								
PUMP RPM	INJECTION RATE	PUMP RPM	INJECTION RATE					
500	5.0 gph	1000	10.0 gph					
600	6.0 gph	1100	11.0 gph					
700	7.0 gph	1200	12.0 gph					
800	8.0 gph	1800	12.0 gph					
900	9.0 gph							

INTERNAL O-RING & VALVE MATERIAL				
6350	6351			
FPM O-Ring	FPM O-Ring			
Acetal Inlet Valve	Stainless Steel Inlet Valve			

Adapter Selection Chart

PUMP MODEL	6340 / 6341 ADAPTER	6350 / 6351 ADAPTER
335, 435	See Note	76400
3CP1120 - 1140, 310 - 350, 5CP2120W - 2150W	31227	76405
5CP3105 – 3160, 5CP5120 – 5140CSS	31233	76410
5CP6120 – 5CP6190, 530 – 550, 660, 1050, 7CP6110CSS – 6170	31232	76415
56,60	31228	76626

Note: Hex nipple [$\frac{1}{2}$ " NPT(M) x $\frac{1}{4}$ " NPT(M)] required for piston models 335 and 435.

Pump Selection Chart

DIRECT-DRIVE ELECTRIC

	PUMP FLOW	6340 / 6341			6350	6351	
PUMP MODEL	GPM @ RATED RPM	MAXIMUM CHEMICAL %	MAX BAR	IMUM PSI	MAXIMUM CHEMICAL %	MAX BAR	IMUM PSI
3CP1130	2.4	7.3	138	2000	8.3	152	2200
5CP3110CSS	3.6	4.9	138	2000	5.6	207	3000
5CP2140WCS	4	4.4	138	2000	5.0	172	2500
5CP4120CSS	4.5	3.9	138	2000	4.4	207	3000
5CP2150W	5	3.5	138	2000	4.0	207	3000
5CP5120CSS	6	2.9	138	2000	3.3	207	3000
5CP5140CSS	6.4	2.7	138	2000	3.1	207	3000
5CP6120	7.4	2.4	83	1200	2.7	83	1200
56	8	2.2	138	2000	2.5	172	2500
5CP6190	10	1.8	69	1000	2.0	69	1000



DIRECT-DRIVE ENGINE, GEARBOX

	PUMP FLOW	6340 / 6341			6350	6351	
PUMP MODEL	GPM @ RATED RPM	MAXIMUM CHEMICAL %	MAX BAR	IMUM PSI	MAXIMUM CHEMICAL %	MAX BAR	MUM PSI
3CP1120G	3.5	5.0	138	2000	5.7	152	2200
5CP3160CSSG1	4	4.4	138	2000	5.0	207	3000
5CP3150CSSG1	5	3.5	138	2000	4.0	207	3000
5CP5140CSSG1	6.2	2.8	138	2000	3.2	207	3000
5CP6120CSSG1	7.2	2.4	103	1500	2.8	103	1500
56G1	8	2.2	138	2000	2.5	172	2500
5CP6190G1	9.7	1.8	69	1000	2.1	69	1000
7CP6160CSG1	10	1.8	138	2000	2.0	172	2500
7CP6170G1	12	1.5	124	1800	1.7	124	1800



BELT-DRIVE, MOTOR OR ENGINE

	PUMP FLOW	6340 / 6341			6350	6351	
PUMP MODEL	GPM @ RATED RPM	MAXIMUM CHEMICAL %	MAX BAR	IMUM PSI	MAXIMUM CHEMICAL %	MAX BAR	MUM PSI
3CP1130	2.4	7.3	138	2000	8.3	152	2200
5CP3110CSS	3.6	4.9	138	2000	5.6	207	3000
5CP2140WCS	4	4.4	138	2000	5.0	172	2500
5CP3120	4.5	3.9	138	2000	4.4	207	3000
5CP2150W	5	3.5	138	2000	4.0	207	3000
5CP3150CSS	5.2	3.4	138	2000	3.3	207	3000
5CP5140CSS	6.4	2.7	138	2000	3.1	207	3000
5CP6120	7.4	2.4	83	1200	2.7	83	1200
56	8	2.2	138	2000	2.5	172	2500
5CP6190	10	1.8	69	1000	2.0	69	1000
660	10	1.8	138	2000	2.0	207	3000
7CP6160CS	10.6	1.7	138	2000	1.9	172	2500



Note: 6340 / 6341 chemical injection rate at 1750 rpm is 10.5 gallons/hour or 0.18 gallons/minute 6350 / 6351 chemical injection rate at 1750 rpm is 12 gallons/hour or 0.20 gallons/minute

Chemical injection rates are adjustable from max injection rate down to under 1%

Refer to Pulse Pump data sheets for additional information on injection rates.

Pulse Pump Plumbing Simple system integration and operation.

Cat Pumps pulse pump injectors are easy to install on new or existing systems. The compact design makes for an easy fit, and a fast installation. The unique design makes it very simple to operate. Needle valve allows for precision chemical control Combined flow from pulse pump and high-pressure pump plumbed into cleaning or sanitizing system Inlet line connects to chemical tank/jug/barrel Three-way valve allows operator to turn injection system on or off, and used to prime the pulse pump

Custom-Engineered Power Units

You define. We design.

High-pressure hose connects

pulse pump to controls

Cat Pumps also offers custom-engineered systems (power units) that are designed to meet your requirements. All units are factory flow and pressure tested before shipment. Complete our online Power Unit Quote Form online or call for a quote. See catpumps.com.

Design Features:

- Electric, gas, diesel, hydraulic and pneumatic drive options
- Heavy-duty construction
- Compact, streamline design
- · Various control options to meet application needs
- Stationary or portable design
- · Corrosion-resistant options
- System accessories





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Pulse pump is simple to mount and integrate

into system